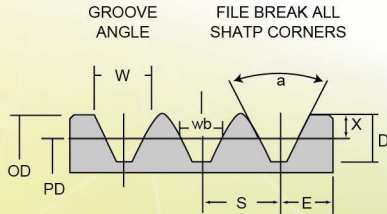
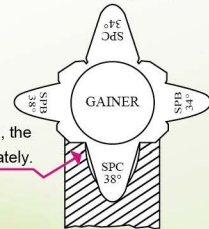


## Belt Pulley Alignment Tool



If the pulley wear exceeds 0.5 mm, the pulley should be replaced immediately.

GAINER Pulley Gauge



### Standard Pulleys

Belt Section	P.D. Range	Groove angle $\pm 0.5^\circ$	W $\pm 0.2/0\text{mm}$	Wb	D $\pm 0.6/-0\text{mm}$	X $\pm 0.3/-0\text{mm}$	S <sup>1</sup> $\pm 0.2\text{mm}$	Sum of deviations of S <sup>2</sup>	E $\pm 0.3\text{mm}$
SPZ	Up to 80 Over 80	34 38	9.7	8.5	11	2	12	$\pm 0.6\text{mm}$	8
SPA	Up to 118 Over 118	34 38	12.7	11	13.8	2.75	15	$\pm 0.6\text{mm}$	10
SPB	Up to 190 Over 190	34 38	16.2	14	17.5	3.5	19	$\pm 0.8\text{mm}$	12.5
SPC	Up to 315 Over 315	34 38	22	19	23.8	4.8	25.5	$\pm 1\text{mm}$	17